



HYSION 海雄机械

PLASTIC INJECTION MOLDING MACHINE



HX(*)218 Injection Molding Machines

Parameter :

| MODEL:HX(*)218/730 | | | | | |
|---------------------------|--|-----------------|------|------|------|
| TECHNICAL PARAMETER TABLE | | | A | B | C |
| INJECTION UNIT | SCREW DIAMETER | mm | 45 | 50 | 55 |
| | SCREW L/D RATIO | L/D | 22.2 | 20 | 18.2 |
| | INJECTION CAPACITY (THEORETICAL) | cm ³ | 349 | 431 | 522 |
| | INJECTION WEIGHT(PS) | g | 324 | 400 | 485 |
| | | Oz | 11.4 | 14.1 | 17.1 |
| | INJECTION PRESSURE | MPa | 210 | 170 | 140 |
| | INJECTION RATE | g/s | 128 | 158 | 192 |



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| | | | | | |
|---------------|------------------------------|-----|----------------|----|----|
| | PLASTICIZING CAPACITY | g/s | 18 | 25 | 32 |
| | SCREW SPEED | rpm | 170 | | |
| CLAMPING UNIT | CLAMP FORCE | KN | 2180 | | |
| | OPEN STROKE | mm | 520 | | |
| | MAX. MOULD | mm | 580 | | |
| | MIN. MOULD | mm | 200 | | |
| | SPACE BWTWEEN TIE-BARS (W×H) | mm | 520×520 | | |
| | EJECTOR FORCE | KN | 80 | | |
| | EJECTOR STROKE | KN | 150 | | |
| | EJECTOR NUMBER | n | 9 | | |
| OTHERS | PUMP PRESSURE | MPa | 16 | | |
| | MOTOR POWER | KW | 18.5/23 | | |
| | HEATING POWER | KW | 13.55 | | |
| | MACHINE DIMENSION (L×W×H) | m | 5.70*1.34*2.12 | | |
| | MACHINE WEIGHT | t | 6.6 | | |
| | OIL TANK CAPACITY | L | 281 | | |



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Mold Plate Dimension:

