



HYSION 海雄机械

PLASTIC INJECTION MOLDING MACHINE



HX(*)2500 Injection Molding Machines

Parameter :

MODEL:HX(*)2500/41000					
TECHNICAL PARAMETER TABLE			A	B	C
INJECTION UNIT	SCREW DIAMETER	Mm	170	185	200
	SCREW L/D RATIO	L/D	23.9	22	20.3
	INJECTION CAPACITY (THEORETICAL)	cm3	24059	28493	33300
	INJECTION WEIGHT(PS)	g	21894	25928	30303
		Oz	772.2	914.5	1068.8
	INJECTION PRESSURE	MPa	170	144	123
	INJECTION RATE	g/s	1384	1551	1813

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	PLASTICIZING CAPACITY	g/s	170	190	220
	SCREW SPEED	rpm	60		
CLAMPING UNIT	CLAMP FORCE	KN	25000		
	OPEN STROKE	mm	1900		
	MAX. MOULD	mm	1800		
	MIN. MOULD	mm	800		
	SPACE BWTWEEN TIE-BARS (W×H)	mm	1850*1700		
	EJECTOR FORCE	KN	480		
	EJECTOR STROKE	KN	450		
	EJECTOR NUMBER	n	17		
OTHERS	PUMP PRESSURE	MPa	16		
	MOTOR POWER	KW	37*4		
	HEATING POWER	KW	170		
	MACHINE DIMENSION (L×W×H)	m	18.5*4*5.2		
	MACHINE WEIGHT	t	175		
	OIL TANK CAPACITY	L	3700		



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Mold Plate Dimension:

