



HYSION 海雄机械

PLASTIC INJECTION MOLDING MACHINE



HX(*).258 Injection Molding Machines

Parameter :

| MODEL:HX(*).258/920 | | | | | |
|---------------------------|--|-----------------|------|------|------|
| TECHNICAL PARAMETER TABLE | | | A | B | C |
| INJECTION UNIT | SCREW DIAMETER | mm | 50 | 55 | 60 |
| | SCREW L/D RATIO | L/D | 22 | 20 | 18.3 |
| | INJECTION CAPACITY (THEORETICAL) | cm ³ | 451 | 546 | 650 |
| | INJECTION WEIGHT(PS) | g | 420 | 508 | 605 |
| | | Oz | 14.8 | 17.9 | 21.3 |
| | INJECTION PRESSURE | MPa | 205 | 169 | 142 |
| | INJECTION RATE | g/s | 190 | 230 | 275 |



HYSION 海雄机械

PLASTIC INJECTION MOLDING MACHINE

| | | | | | |
|---------------|------------------------------|-----|----------------|----|----|
| | PLASTICIZING CAPACITY | g/s | 27 | 35 | 44 |
| | SCREW SPEED | rpm | 180 | | |
| CLAMPING UNIT | CLAMP FORCE | KN | 2580 | | |
| | OPEN STROKE | mm | 550 | | |
| | MAX. MOULD | mm | 600 | | |
| | MIN. MOULD | mm | 230 | | |
| | SPACE BWTWEEN TIE-BARS (W×H) | mm | 570×570 | | |
| | EJECTOR FORCE | KN | 80 | | |
| | EJECTOR STROKE | KN | 150 | | |
| | EJECTOR NUMBER | n | 13 | | |
| OTHERS | PUMP PRESSURE | MPa | 16 | | |
| | MOTOR POWER | KW | 22/80 | | |
| | HEATING POWER | KW | 16.83 | | |
| | MACHINE DIMENSION (L×W×H) | m | 5.82*1.61*2.17 | | |
| | MACHINE WEIGHT | t | 7.6 | | |
| | OIL TANK CAPACITY | L | 311 | | |



HYSION 海雄机械

PLASTIC INJECTION MOLDING MACHINE

Mold Plate Dimension:

