



# HYSION 海雄机械

## PLASTIC INJECTION MOLDING MACHINE



### HX(\*).330-I Injection Molding Machines

#### Parameter :

MODEL:HX(*).330-I/1580			A	B	C
TECHNICAL PARAMETER TABLE			A	B	C
INJECTION UNIT	SCREW DIAMETER	mm	60	65	70
	SCREW L/D RATIO	L/D	22.7	21	19.5
	INJECTION CAPACITY (THEORETICAL)	cm <sup>3</sup>	905	1062	1232
	INJECTION WEIGHT(PS)	g	841	1000	1145
		Oz	29.6	34.8	40.4
	INJECTION PRESSURE	MPa	219	186	161
	INJECTION RATE	g/s	243	285	331



**HYSION 海雄机械**

**PLASTIC INJECTION MOLDING MACHINE**

	PLASTICIZING CAPACITY	g/s	40	48	57
	SCREW SPEED	rpm	160		
CLAMPING UNIT	CLAMP FORCE	KN	3300		
	OPEN STROKE	mm	660		
	MAX. MOULD	mm	750		
	MIN. MOULD	mm	250		
	SPACE BWTWEEN TIE-BARS (W×H)	mm	720*670		
	EJECTOR FORCE	KN	125		
	EJECTOR STROKE	KN	180		
	EJECTOR NUMBER	n	13		
OTHERS	PUMP PRESSURE	MPa	16		
	MOTOR POWER	KW	30/37		
	HEATING POWER	KW	20.35		
	MACHINE DIMENSION (L×W×H)	m	7.02*1.77*2.18		
	MACHINE WEIGHT	t	11		
	OIL TANK CAPACITY	L	680		



**HYSION 海雄机械**

PLASTIC INJECTION MOLDING MACHINE

## Mold Plate Dimension:

