



HYSION 海雄机械

PLASTIC INJECTION MOLDING MACHINE



HX(*)330-II Injection Molding Machines

Parameter :

MODEL:HX(*)330-II/2000					
TECHNICAL PARAMETER TABLE			A	B	C
INJECTION UNIT	SCREW DIAMETER	mm	65	70	75
	SCREW L/D RATIO	L/D	22.6	21	19.6
	INJECTION CAPACITY (THEORETICAL)	cm ³	1128	1308	1502
	INJECTION WEIGHT(PS)	g	1026	1200	1367
		Oz	36.1	41.9	48.2
	INJECTION PRESSURE	MPa	182	157	147
INJECTION RATE	g/s	245	284	326	



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	PLASTICIZING CAPACITY	g/s	33	41	49
	SCREW SPEED	rpm	136		
CLAMPING UNIT	CLAMP FORCE	KN	3300		
	OPEN STROKE	mm	660		
	MAX. MOULD	mm	750		
	MIN. MOULD	mm	250		
	SPACE BWTWEEN TIE-BARS (W×H)	mm	720*670		
	EJECTOR FORCE	KN	125		
	EJECTOR STROKE	KN	180		
	EJECTOR NUMBER	n	13		
OTHERS	PUMP PRESSURE	MPa	16		
	MOTOR POWER	KW	30/37		
	HEATING POWER	KW	23.15		
	MACHINE DIMENSION (L×W×H)	m	7.02*1.77*2.18		
	MACHINE WEIGHT	t	11		
	OIL TANK CAPACITY	L	680		



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Mold Plate Dimension:

