



HYSION 海雄机械

PLASTIC INJECTION MOLDING MACHINE



HX(*)410-I Injection Molding Machines

Parameter :

MODEL:HX(*)410-I/2000					
TECHNICAL PARAMETER TABLE			A	B	C
INJECTION UNIT	SCREW DIAMETER	mm	65	70	75
	SCREW L/D RATIO	L/D	22.6	21	19.6
	INJECTION CAPACITY (THEORETICAL)	cm ³	1128	1308	1502
	INJECTION WEIGHT(PS)	g	1026	1200	1367
		Oz	36.1	41.9	48.2
	INJECTION PRESSURE	MPa	182	157	137
	INJECTION RATE	g/s	245	284	326
PLASTICIZING CAPACITY	g/s	33	41	49	

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	SCREW SPEED	rpm	136
CLAMPING UNIT	CLAMP FORCE	KN	4100
	OPEN STROKE	mm	700
	MAX. MOULD	mm	800
	MIN. MOULD	mm	280
	SPACE BWTWEEN TIE-BARS (W×H)	mm	720×720
	EJECTOR FORCE	KN	125
	EJECTOR STROKE	KN	180
	EJECTOR NUMBER	n	13
	OTHERS	PUMP PRESSURE	MPa
MOTOR POWER		KW	30/37
HEATING POWER		KW	23.15
MACHINE DIMENSION (L×W×H)		m	7.38*1.96*2.35
MACHINE WEIGHT		t	13.5
OIL TANK CAPACITY		L	680

Mold Plate Dimension:



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