



HYSION 海雄机械

PLASTIC INJECTION MOLDING MACHINE



HX(*)410-II Injection Molding Machines

Parameter :

MODEL:HX(*)410-II/2800			A	B	C
TECHNICAL PARAMETER TABLE			A	B	C
INJECTION UNIT	SCREW DIAMETER	mm	70	75	80
	SCREW L/D RATIO	L/D	21.4	20	18.8
	INJECTION CAPACITY (THEORETICAL)	cm ³	1423	1634	1859
	INJECTION WEIGHT(PS)	g	1295	1500	1692
		Oz	45.6	52.4	59.6
	INJECTION PRESSURE	MPa	199	173	152
	INJECTION RATE	g/s	366	395	446



	PLASTICIZING CAPACITY	g/s	60	65	70
	SCREW SPEED	rpm	160		
CLAMPING UNIT	CLAMP FORCE	KN	4100		
	OPEN STROKE	mm	700		
	MAX. MOULD	mm	800		
	MIN. MOULD	mm	280		
	SPACE BWTWEEN TIE-BARS (W×H)	mm	720×720		
	EJECTOR FORCE	KN	125		
	EJECTOR STROKE	KN	180		
	EJECTOR NUMBER	n	13		
	OTHERS	PUMP PRESSURE	MPa	16	
MOTOR POWER		KW	37/30+23		
HEATING POWER		KW	23.15		
MACHINE DIMENSION (L×W×H)		m	7.57×1.96×2.35		
MACHINE WEIGHT		t	14		
OIL TANK CAPACITY		L	687		

Mold Plate Dimension:



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