



HYSION 海雄机械

PLASTIC INJECTION MOLDING MACHINE



HX(*)730-II Injection Molding Machines

Parameter :

MODEL:HX(*)730-II/5500						
TECHNICAL PARAMETER TABLE			A	B	C	D
INJECTION UNIT	SCREW DIAMETER	Mm	90	95	100	105
	SCREW L/D RATIO	L/D	23.2	22	20.9	19.9
	INJECTION CAPACITY (THEORETICAL)	cm ³	2861	3188	3534	3894
	INJECTION WEIGHT(PS)	g	2603	2901	3216	3543
		Oz	91.8	102.3	113.4	124.9
	INJECTION PRESSURE	MPa	195	175	158	143
	INJECTION RATE	g/s	556	620	687	757



	PLASTICIZING CAPACITY	g/s	76	85	90	98
	SCREW SPEED	rpm	110			
CLAMPING UNIT	CLAMP FORCE	KN	7300			
	OPEN STROKE	Mm	950			
	MAX. MOULD	mm	960			
	MIN. MOULD	mm	400			
	SPACE BWTWEEN TIE-BARS (W×H)	mm	1000×950			
	EJECTOR FORCE	KN	200			
	EJECTOR STROKE	KN	280			
	EJECTOR NUMBER	n	17			
OTHERS	PUMP PRESSURE	MPa	16			
	MOTOR POWER	KW	37+30//37*2			
	HEATING POWER	KW	48.8			
	MACHINE DIMENSION (L×W×H)	m	10.79*2.45*3.31			
	MACHINE WEIGHT	t	41.5			
	OIL TANK CAPACITY	L	1315			



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Mold Plate Dimension:

