



HX(*)330-II Injection Molding Machines

Parameter :

| MODEL:HX(*)330-II/2000 | | | | | |
|---------------------------|----------------------------------|-----------------|------|------|------|
| TECHNICAL PARAMETER TABLE | | | A | B | C |
| INJECTION UNIT | SCREW DIAMETER | mm | 65 | 70 | 75 |
| | SCREW L/D RATIO | L/D | 22.6 | 21 | 19.6 |
| | INJECTION CAPACITY (THEORETICAL) | cm ³ | 1128 | 1308 | 1502 |
| | INJECTION WEIGHT(PS) | g | 1026 | 1200 | 1367 |
| | | Oz | 36.1 | 41.9 | 48.2 |
| | INJECTION PRESSURE | MPa | 182 | 157 | 147 |
| INJECTION RATE | g/s | 245 | 284 | 326 | |

| | | | | | |
|---------------|------------------------------|-----|----------------|----|----|
| | PLASTICIZING CAPACITY | g/s | 33 | 41 | 49 |
| | SCREW SPEED | rpm | 136 | | |
| CLAMPING UNIT | CLAMP FORCE | KN | 3300 | | |
| | OPEN STROKE | mm | 660 | | |
| | MAX. MOULD | mm | 750 | | |
| | MIN. MOULD | mm | 250 | | |
| | SPACE BWTWEEN TIE-BARS (W×H) | mm | 720*670 | | |
| | EJECTOR FORCE | KN | 125 | | |
| | EJECTOR STROKE | KN | 180 | | |
| | EJECTOR NUMBER | n | 13 | | |
| OTHERS | PUMP PRESSURE | MPa | 16 | | |
| | MOTOR POWER | KW | 30/37 | | |
| | HEATING POWER | KW | 23.15 | | |
| | MACHINE DIMENSION (L×W×H) | m | 7.02*1.77*2.18 | | |
| | MACHINE WEIGHT | t | 11 | | |
| | OIL TANK CAPACITY | L | 680 | | |

Mold Plate Dimension:

