



HXF 330 PET Preform Injection Molding Machine

Technical Parameter :

MODEL: HXF 330PET			
TECHNICAL PARAMETER TABLE			
INJECTION UNIT	SCREW DIAMETER	mm	75
	SCREW L/D RATIO	L/D	25
	INJECTION CAPACITY (THEORETICAL)	cm ³	1859
	INJECTION WEIGHT(PS)	g	1970
	INJECTION PRESSURE	MPa	152
	INJECTION RATE	g/s	446

	PLASTICIZING CAPACITY	g/s	70
	SCREW SPEED	rpm	160
CLAMPING UNIT	CLAMP FORCE	KN	3300
	OPEN STROKE	mm	660
	MAX. MOULD	mm	750
	MIN. MOULD	mm	250
	SPACE BWTWEEN TIE-BARS (W×H)	mm	720×670
	EJECTOR FORCE	KN	180
	EJECTOR STROKE	KN	180
	EJECTOR NUMBER	n	13
OTHERS	PUMP PRESSURE	MPa	16
	MOTOR POWER	KW	37/37
	HEATING POWER	KW	31.15
	MACHINE DIMENSION (L×W×H)	m	7.9*1.77*2.18
	MACHINE WEIGHT	t	12
	OIL TANK CAPACITY	L	680

Mold Plate Dimension:

