



HXF 410 PET Preform Injection Molding Machine

Technical Parameter :

MODEL: HXF 410PET			
TECHNICAL PARAMETER TABLE			
INJECTION UNIT	SCREW DIAMETER	mm	85
	SCREW L/D RATIO	L/D	24
	INJECTION CAPACITY (THEORETICAL)	cm ³	2099
	INJECTION WEIGHT(PS)	g	2225
	INJECTION PRESSURE	MPa	135
	INJECTION RATE	g/s	503

	PLASTICIZING CAPACITY	g/s	79
	SCREW SPEED	rpm	160
CLAMPING UNIT	CLAMP FORCE	KN	4100
	OPEN STROKE	mm	700
	MAX. MOULD	mm	800
	MIN. MOULD	mm	280
	SPACE BWTWEEN TIE-BARS (W×H)	mm	770×720
	EJECTOR FORCE	KN	180
	EJECTOR STROKE	KN	180
	EJECTOR NUMBER	n	13
OTHERS	PUMP PRESSURE	MPa	16
	MOTOR POWER	KW	45/30+23
	HEATING POWER	KW	32.85
	MACHINE DIMENSION (L×W×H)	m	8.21*1.96*2.35
	MACHINE WEIGHT	t	14.2
	OIL TANK CAPACITY	L	687

Mold Plate Dimension:

