



HXH250 High Speed Injection Molding Machine

Technical Parameter :

MODEL:HXH 250			
TECHNICAL PARAMETER TABLE			
INJECTION UNIT	SCREW DIAMETER	mm	50
	SCREW L/D RATIO	L/D	24
	INJECTION CAPACITY (THEORETICAL)	cm ³	422
	INJECTION WEIGHT(PS)	g	384
	INJECTION PRESSURE	MPa	175

	SCREW SPEED	rpm	500
CLAMPING UNIT	CLAMP FORCE	KN	2500
	OPEN STROKE	mm	530
	MAX. MOULD	mm	600
	MIN. MOULD	mm	230
	SPACE BWTWEEN TIE-BARS (W×H)	mm	620×570
	EJECTOR FORCE	KN	80
	EJECTOR STROKE	KN	150
OTHERS	PUMP PRESSURE	MPa	16
	MOTOR POWER	KW	30*2
	HEATING POWER	KW	18
	MACHINE DIMENSION (L×W×H)	m	6.8*1.7*2.1
	MACHINE WEIGHT	t	9.5
Special Specification :			
1.Proportional direction valve for mold opening and closing.			
2.Single cylinder injection.			
3.Infrared ray heating.			