



HXS 260 Unmixed Two Color Injection Molding Machine

Parameter

Model: HXS 260 Unmixed Two Color Injection Molding Machine								
Technical Parameter Table			A&A	A&B	A&C	B&A	B&B	B & C
Injection Unit	Screw Diameter	mm	32	35	38	32	35	38
	Screw L/D Ratio	L/D	23.7	21.7	20	23.7	21.7	20
	Injection Capacity (Theoretical)	cm³	133	164	187	133	164	187
	Injection Weight(Ps)	g	120	150	170	120	150	170
		OZ	4.2	5.2	5.9	4.2	5.2	5.9
	Injection Pressure	MPa	271	227	192	271	227	192
	Injection Rate	g/s	58	70	82	58	70	82
	Plasticizing Capacity	g/s	10	12	15	10	12	15
	Screw Speed	rpm	220			220		
Clamping Unit	Clamp Force	KN	2600					
	Open Stroke	mm	470					
	Max. Mould Height	mm	500					
	Min. Mould Height	mm	180					
	Space Between	mm	460 × 800					

	Tie-Bars (W × H)		
	Ejector Force	KN	33
	Ejector Stroke	mm	150
	Ejector Number	n	1*2
	Wheel Diameter	mm	763
Others	Pump Pressure	MPa	16
	Motor Power	KW	22
	Heating Power	KW	6.9
	Machine Dimension (L × W × H)	m	5.55 × 1.75 × 2.00
	Machine Weight	t	9

Mold Plate Dimension

